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# **Ω OMEGA™** **User's Guide**



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**DP606A/DP612A**  
**Universal 6/12 Channel 1/4 DIN Panel Meter**



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## Section 1 - Introduction

The DP606A/DP612A Display Meter offers a flexible, easy to use 6 or 12 zone, 4 digit temperature and process measurement solution in a rugged ¼ DIN Aluminum housing. Selectable configuration eliminates the need for jumpers.

The DP606A supports 6 independent zones and the DP612A supports up to 12 zone (3 wire RTD limited to 6 zones on all models). All zones are scanned at a 400ms rate. The display shows the reading of each zone sequentially. High and low Alarms with SPDT relay outputs are available for monitoring and alarm purposes.

The universal input supports 9 thermocouple types (J, K, T, E, R, S, B, C, and N), 2 or 3 wire RTDs (Pt 100, Ni 120, Cu 10), DC voltage (0-1 Vdc), or DC current (0 – 24 mA). Independent alarms are available for each zone. Each alarm can be configured for above (HI), below (LO) or HI/LO triggering. Alarms conditions will be indicated on the display meter and may be used to activate either of the 2 SPDT relay outputs.

A user selectable RS232 or RS485 serial port interface is standard on all models and uses the Modbus RTU protocol for configuration management and data transfer.

The universal AC power supply accepts 90–240 Vac. The isolated DC power option accepts 9–36 Vdc.

A security password can be used to prevent front panel tampering of the configuration.

## Section 2 - Installation and Operating Conditions

This Instrument is marked with the international Caution symbol. It is important to read and follow the Setup Guide before installing or commissioning this device. The Guide contains important information relating to safety and EMC.

The instrument is a device protected in accordance with UL 61010:2010 Electrical Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory. The device has no power-on switch. Installations must include a switch or circuit breaker that is compliant to IEC 947-1 and 947-3. It must be suitably located to be easily reached and marked as the disconnecting device for the equipment.

**WARNING:** Do NOT connect AC power to your device until you have completed all input and output connections. This device is a panel mount device protected in accordance with Class I of EN 61010 (115/230 AC power connections), Class III for the DC power option (9-36Vdc). It must be installed by a trained electrician with corresponding qualifications. Failure to follow all instructions and warnings may result in injury.

Use Copper conductors only, minimum 20 AWG, UL Rated, for power and outputs. Insulation must be rated for at least 85°C and 600V.


This device is not designed for use in, and should not be used for, patient-connected applications.

### Safety:

- Do not exceed the voltage rating on the label located on the device housing.
- Always disconnect power before changing signal and power connections.
- Do not operate this instrument in flammable or explosive atmospheres.
- Do not expose this instrument to rain or moisture.

### EMC:

- Whenever EMC is an issue use shielded cables.
- Never run signal and power wires in the same conduit.
- Use signal wire connections with twisted-pair cables.
- If EMC problems occur Install Ferrite Bead(s) on signal wires close to the instrument.

 **WARNING:** Failure to follow all instructions and warnings is at your own risk and may result in property damage, bodily injury and/or death. Omega Engineering is not responsible for any damages or loss arising or resulting from any failure to follow any and all instructions or observe any and all warnings.

 **CAUTION:** Risk of electric shock. Disconnect all power sources before servicing.

### Section 3 - Mounting Instructions

Select a location for the monitor that is free from excessive shock, vibration, dirt, moisture and oil. Mount the monitor into a 3 5/8" (92mm) square cutout. The monitor as shipped is 1/4 DIN (92mm square), so it does not have to be removed from its housing to be mounted. Remove the two screws that secure the mounting slides. Remove the slides and insert the case into the cutout from the front side of the panel. Reinstall the two slides and two screws. The length of the slides must be reduced if the monitor is to be mounted in an extra thick panel.

Ensure that the unit is properly grounded to the panel which should be earth grounded. Use the supplementary ground point indicated on the rear panel if a good ground connection cannot be maintained from the mounting slides alone.

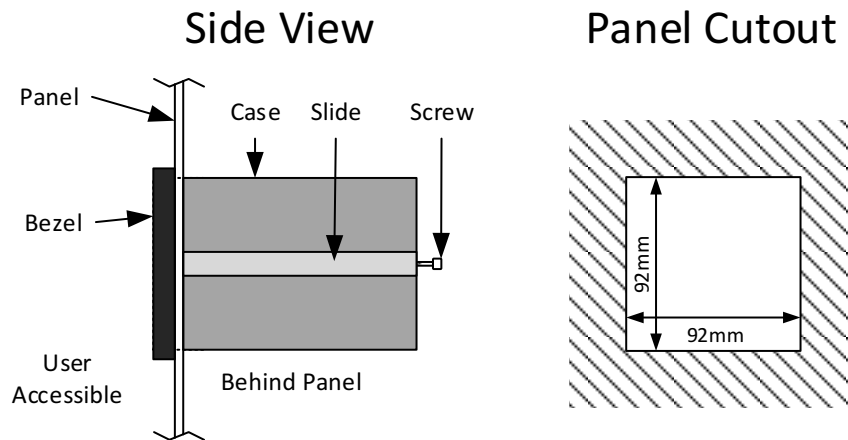


Figure 1 - Side and Panel Cutout Views



Section 4.1 - Rear Panel Diagram

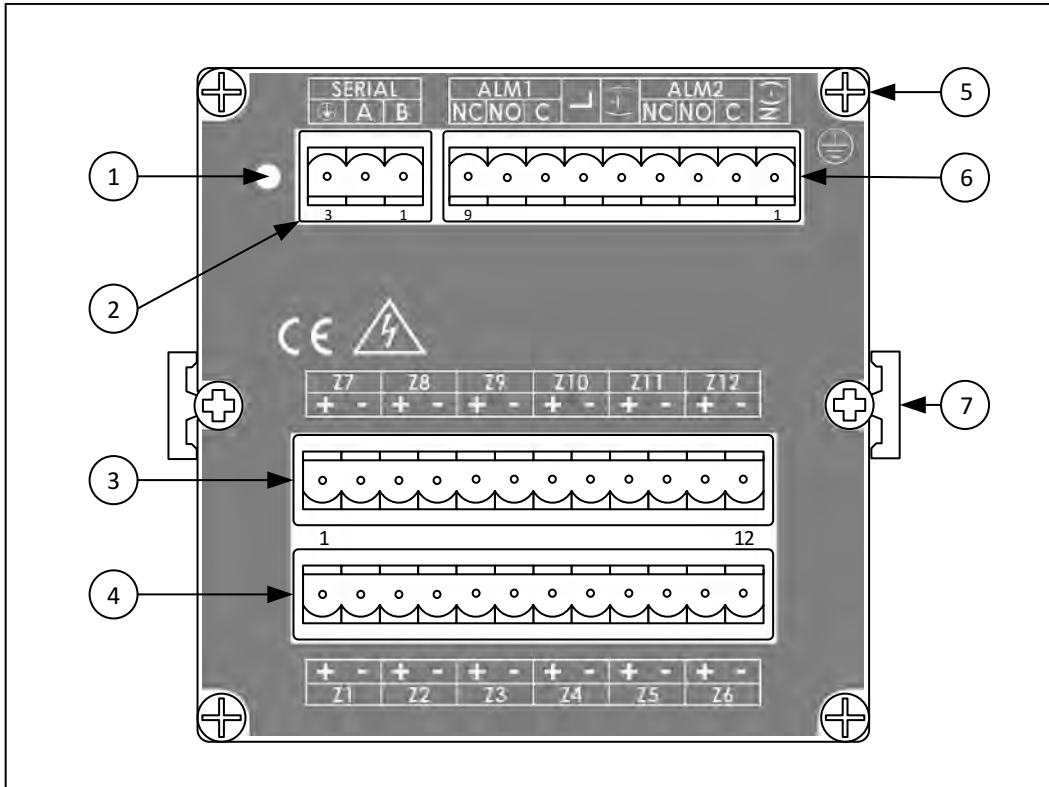


Figure 2 - DP606A/DP612A: Rear Panel Connections

| Item | Description                |
|------|----------------------------|
| 1    | Reset Pinhole              |
| 2    | Serial Connector           |
| 3    | Input 7 through 12         |
| 4    | Input 1 through 6          |
| 5    | Supplementary Ground Point |
| 6    | Power and Alarm Connector  |
| 7    | Mounting Slide             |

Table 1 - Rear Panel Connections

**Caution:** Use only provided terminals. Torque all connections to 0.5-0.6Nm.

## Section 4.2 - Connecting Power

| Pin No. | Code    | Description                     |
|---------|---------|---------------------------------|
| 1       | N(-)    | Neutral Power / DC-Power supply |
| 2       | ALM2 C  | Alarm Relay 2 Common            |
| 3       | ALM2 NO | Alarm Relay 2 Normally Open     |
| 4       | ALM2 NC | Alarm Relay 2 Normally Closed   |
| 5       | (+)     | DC + Power supply (9-36 VDC)    |
| 6       | L       | Line Power (90-240 VAC)         |
| 7       | ALM1 C  | Alarm Relay 1 Common            |
| 8       | ALM1 NO | Alarm Relay 1 Normally Open     |
| 9       | ALM1 NC | Alarm Relay 1 Normally Closed   |

Table 2 - 9-Pin Input Power/Relay Wiring Summary

Connect the main power connections to pins 4 and 9 (AC Power) or pins 5 (+) and 9 (-) (DC Power) of the 9pin power / output connector as shown in Figure 3.

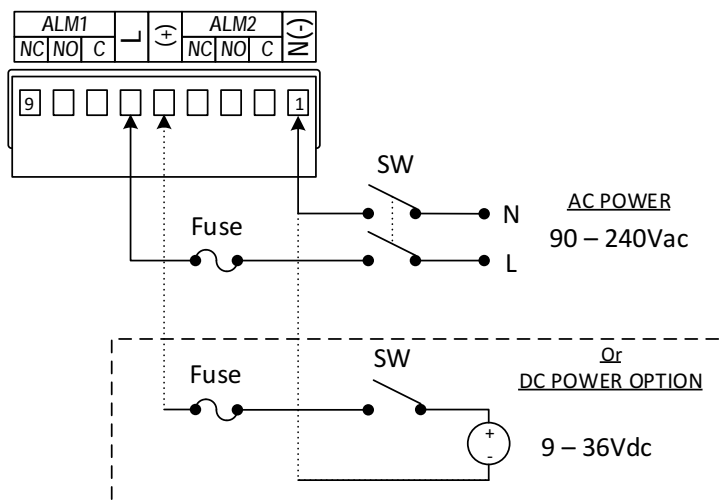


Figure 3 - Main Power Connections



For the low-voltage power option, maintain the same degree of protection as the standard high-voltage input power units (90–240 Vac) by using a Safety Agency Approved DC source with the same Overvoltage Category and pollution degree as the AC model.

The Safety European Standard EN61010-1 for measurement, control, and laboratory equipment requires that fuses must be specified based on IEC127. This standard specifies the letter code “T” for a Time-lag fuse.

## Section 4.3 - Connecting Alarms

The DP606A/DP612A Series includes SPDT mechanical relays with internal snubbers on the normally open contact side. When powered and not in an alarm state the relays are Energized and the NO contact is connected to the Relay common contact. If an alarm condition occurs or if the unit loses power the relay is deenergized and the NC contact is connected to the Relay common contact.

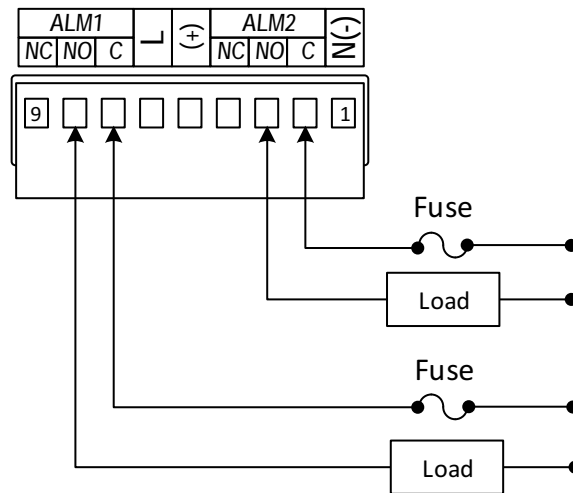


Figure 4 - Relay Connections



**WARNING:** For the low-voltage power option, maintain the same degree of protection as the standard high-voltage input power units (90–240 Vac) by using a Safety Agency Approved DC or AC source with the same Overvoltage Category and pollution degree as the standard AC unit (90–300 Vac).

The Safety European Standard EN61010-1 for measurement, control, and laboratory equipment requires that fuses must be specified based on IEC127. This standard specifies the letter code "T" for a Time-lag fuse.

## Section 4.4 - Connecting Communications

| Pin No. | Code | Description                                   |
|---------|------|---|
| 1       | B    | RS485 B signal, RS232 TX (to remote device)   |
| 2       | A    | RS485 A signal, RS232 RX (from remote device) |
| 3       | Ⓧ    | RTN signal for serial communications          |

Table 3 - Connecting Communications

Note: The RTN signal is isolated from the Signal RTN and the Power GND.

## Section 4.5 - Connecting Inputs

Connect Input sensors to the terminals Marked Zone 1 through Zone 12 (Z1 – Z12) on the rear panel. For the DP606A only Zones 1 through 6 are active and Terminals Z7 – Z12 are only used for 3 Wire RTDs. When connecting sensors follow the polarity indicated on the rear panel. For Thermocouples the Negative wire is Red (NA) or White (IEC 584-3). For Process Inputs the Negative terminal is ground.

For the RTD 3 wire option the common wires must be connected to the + terminals of both the upper (Z1 – Z6) and lower (Z7 – Z12) input boards. The negative terminal of Z7- Z12 remains unconnected. If a 2 wire RTD needs to be used in 3 Wire mode use a jumper wire to connect the upper and lower terminals together. Refer to the wiring diagram below.

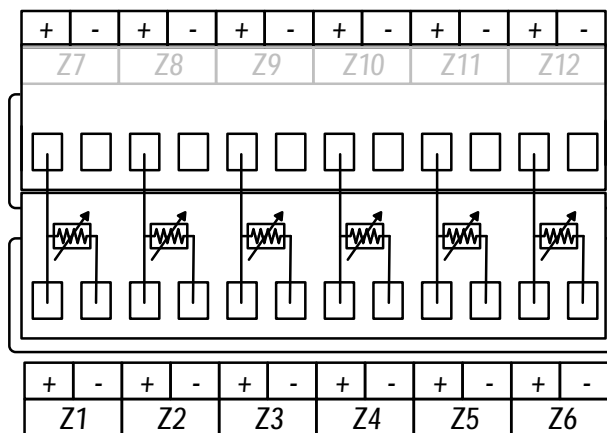


Figure 5 - 3 Wire RTD Wiring Diagram

Note that all negative input terminals share a common internal ground connection. Ensure that all sensors share a common ground or are fully isolated.

## Section 5 - Series Navigation

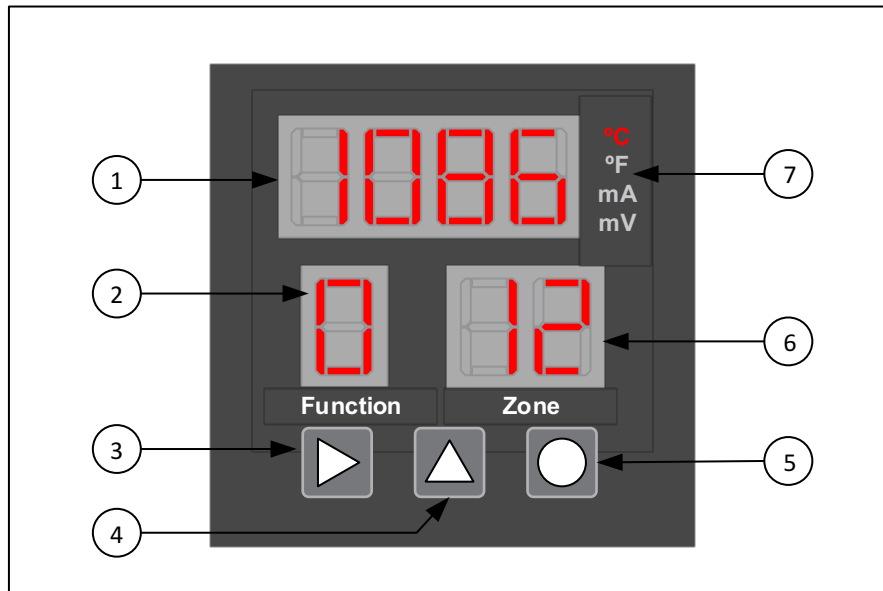


Figure 6 - Front Panel Diagram



| Item | Description         |
|------|---------------------|
| 1    | Main Display        |
| 2    | Function Display    |
| 3    | Advance Button      |
| 4    | Increment Button    |
| 5    | Select Button       |
| 6    | Zone Display        |
| 7    | Unit/Mode Indicator |

### Section 5.1 - RUN Mode


When power is applied to the unit it will automatically enter the RUN mode, sequentially scanning each active zone and activating alarms if required. The Main display shows the measured value of the indicated zone. The unit will change to each active zone in sequence the user determined rate.

While in the RUN mode the user may lock the display at the current zone, clear any latched alarms, examine the current Alarm values or enter the PROGRAMMING mode.





## Section 5.2 - Lock Zones

| Symbol  | Description   |
|---|---|
|  | The display stops cycling thru each display. The currently selected zone information will be continuously updated on the display. Note that all active zones continue to be read and any alarm conditions will activate the enabled alarm relays. |
|  | The Lock option is released and the value display will cycle thru all active zones.   |


## Section 5.3 - Clear Alarms

|   |                                       |
|---|---------------------------------------|
|  | Any active, latched alarm is cleared. |
|---|---------------------------------------|


## Section 5.4 - Display Alarm Values

|   |  |
|---|--|
|    | Displays the Alarm Value for the current zone and stops scanning. The Main display shows the Alarm value. The Zone display shows the zone. |
|  | Increments the Zone number and displays the next Alarm Value.  |
|  | Switches between HI and LO Alarm Values. The Function display shows 3 when displaying Low values and 4 when displaying High Values.        |
|  | Return to Run Mode   |

## Section 5.5 - Function Select Mode

|   |  |
|---|--|
|  | Enter Function Select Mode from Run Mode |
|---|--|

## Section 5.6 - Reset Defaults

|   |   |
|---|---|
|  | Hold all 3 buttons down for 5 seconds to reset unit to Factory Defaults. The unit will reboot and return to Run Mode. |
|---|---|

## Section 5.7 - Function Select Mode



While in function select mode 1 is displayed in the Function Display and the selected function is displayed in the Main display.

The DP606A/DP612A monitor has several different Functions listed in the table below.

| Function | Description                      |
|----------|----------------------------------|
| 0        | Return to Run Mode               |
| 1        | Function Select / Enter Password |
| 2        | Set Active Zone                  |
| 3        | Set Low Alarms                   |
| 4        | Set High Alarms                  |
| 5        | Set Modbus Address               |
| 6        | Set Scan Time                    |
| 7        | Set Model Options                |
| 8        | Password Enable and Disable      |
| 9        | Calibration                      |
| A        | Set Alarm 1 Options              |
| B        | Set Alarm 2 Options              |
| C        | Set Low Scale                    |
| D        | Set High Scale                   |
| F        | Set Serial Options               |

Table 4 - Function Codes

Navigate Function Select Mode using the button below.




|   |   |
|---|---|
|  | Increments the Function Code displayed in the Main display. |
|  | Enters the Function displayed in the Function display.      |

If the Password option is enabled only Functions 0 and 1 will be available. Entering the correct password in Function 1 will unlock the rest of the menu options. If the Password is disabled Function 1 will not be available.

## Section 5.8 - Function 1 - Enter Password

A password may be enabled to prevent unintended changes to the unit. The password is a 4 digit code and the default Password is 1011. The password can only be changed using the serial port.

Use the buttons below to enter the password.

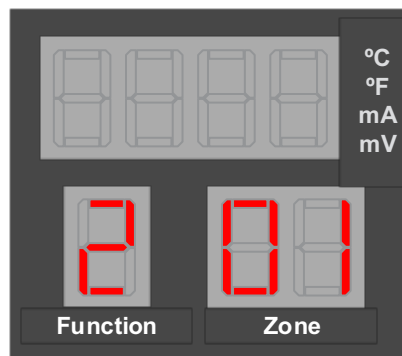
|   |   |
|---|---|
|  | Increment the flashing digit of the Main display                |
|  | Selects the next digit of the Main display, causing it to flash |
|  | Enters the Password   |




After entering the password the unit will return to function select mode. If the password is correct all of the functions will be available. If the password was entered incorrectly it must be re-entered by selecting Function 1 again.

## Section 5.9 - Function 2 - Set Active Zones

The main display is blank when selecting active zones. The current zone being edited is shown in the Zone Display. Active zones are displayed solid while disabled zones are displayed flashing. By default all zones are active.

Disabled zones are skipped while scanning and do not generate alarms. Use the buttons below to change the active zone.



|   |   |
|---|---|
|  | Advance to the next zone.   |
|  | Toggles the current zone between enabled (solid) or disabled (flashing).              |
|  | Stores the enabled / disabled state for all zones and returns to Function Select mode |

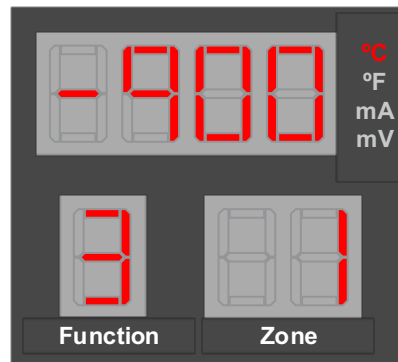







## Section 5.10 - Function 3 and 4 - Set Low and High Alarms

The High and Low alarm values determine the readings that the Alarms will activate at for each zone. The function selected is indicated in the function display. Function 3 sets the low alarms and Function 4 sets the high alarms. The default Low alarm is -900 and the default High alarm is 9000 for all zones.

The alarms for each zone are independent. The zone for the current alarm being edited is shown in the zone display.

The current alarm value for the selected zone is shown in the main display. The left most digit blinks indicating it can be edited. Use the buttons indicated below to edit the alarm values.

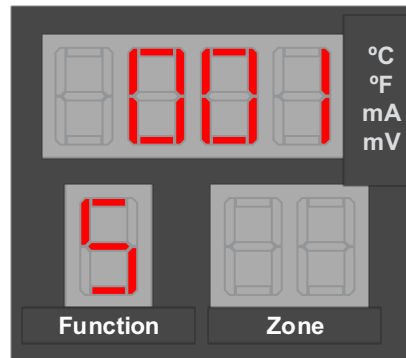


|   |   |
|---|---|
|  | Increment the flashing digit of the VALUE display.  |
|  | Selects the next digit of the VALUE display, causing it to flash.                                       |
|  | Changes the decimal point.  |
|  | Stores the current VALUE display as the alarm value for the current zone and advances to the next zone. |
|  | Stores all values and returns to Function Select mode.  |

## Section 5.11 - Function 5 - Set Modbus Address

The Modbus address is used for serial communications to determine which device on a bus is being accessed. The current Modbus Address is shown in the Main Display. The first digit flashes to indicate it can be edited. Use the buttons below to edit the address.

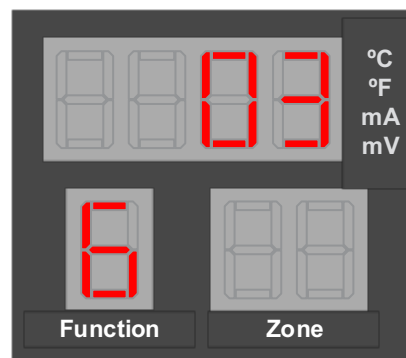
By Default the Modbus address is 1 and any address from 1 to 247 can be used. The unit will not allow an invalid address to be displayed. Trying to enter a number greater than 247 will cause the display to roll back to a valid number.



|  |  |
|--|--|
|  | Increment the flashing digit of the Main display.                  |
|  | Selects the next digit of the Main display, causing it to flash.   |
|  | Stores the Device address and returns to the Function Select mode. |

## Section 5.12 - Function 6 - Set Scan Time

The scan time is the time each zone is displayed on the front panel before advancing to the next zone. By Default, the scan time is 3 seconds. The current scan time is displayed in the Main Display and the zone display is blank. The left most digit blinks indicating it can be edited. Use the buttons below to edit the scan time.

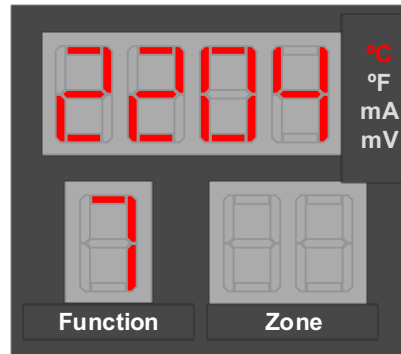


|  |  |
|--|--|
|  | Increment the flashing digit of the VALUE display.   |
|  | Selects the next digit of the VALUE display, causing it to flash.                          |
|  | Stores the current VALUE display as the SCAN time and returns to the Function Select mode. |

## Section 5.13 - Function 7 - Set Device Configuration

Function 7 sets the device configuration including the Alarm Type, Units and input type. The default setting for Function 7 is 2204 which represents Thermocouple Type K inputs with High/Low Latching alarms in Degrees Celsius.

Each digit in the Main Display represents a different function. Refer to the table below for the specific functions.



| Digit 1 |            | Digit 2 |      |              | Digit 3 |            | Digit 4 |         |          |                |
|---------|------------|---------|------|--------------|---------|------------|---------|---------|----------|----------------|
|         | Alarm Type |         | Unit | Alarm Latch  |         | Input Type |         | TC Type | RTD Type | Decimal Points |
| 0       | High       | 0       | C    | Latching     | 0       | TC         | 0       | B       | Pt100    | 0              |
| 1       | Low        | 1       | F    | Latching     | 1       | RTD2       | 1       | C       | Ni120    | 1              |
| 2       | High/Low   | 2       | C    | Non-Latching | 2       | RTD3       | 2       | E       | Cu10     | 2              |
| 3       | Off        | 3       | F    | Non-Latching | 3       | mA         | 3       | J       |          | 3              |
| 4       | User       |         |      |              | 4       | mV         | 4       | K       |          |                |
|         |            |         |      |              |         |            | 5       | R       |          |                |
|         |            |         |      |              |         |            | 6       | S       |          |                |
|         |            |         |      |              |         |            | 7       | T       |          |                |
|         |            |         |      |              |         |            | 8       | N       |          |                |

Please note: Digit 4 is dependent upon the "Input Type" selected under Digit 3. Ex: If "TC" is selected under "Input Type" under Digit 3, Digit 4 becomes one of the following "B, C, E, J, etc." under "TC Type." Table 5 - Device Configuration




## Section 5.13 - Function 7 - Set Device Configuration cont.

Digit 1 is the Alarm type. High alarms will deactivate the relay when the Zone process value is Above the High Alarm Value defined in Function 4. Low alarms will deactivate the relay when the Zone process value is below the Low alarm defined in Function 3. High/Low will trigger on both alarms and Off will not trigger alarms at all. If different operation is desired for Relay 1 and Relay 2 or if different alarm types need to be used per zone these can be setup in Functions A and B by selecting User controlled.

Digit 2 defines the Units displayed for TC and RTD inputs. It also selects between Latching and Non-Latching alarms. Latching alarms will remain active until the latch is cleared by the user regardless of the current input value. Non-latching alarms will deactivate as soon as the input no longer meets the alarm conditions. The Alarm Latch Type is overwritten by the User settings if user is selected for the Alarm Type.

Digit 3 selects between the available input types. The input type cannot be changed individually per zone. When selecting RTD 3 wire input only 6 zones will be active on a 12 Zone unit.

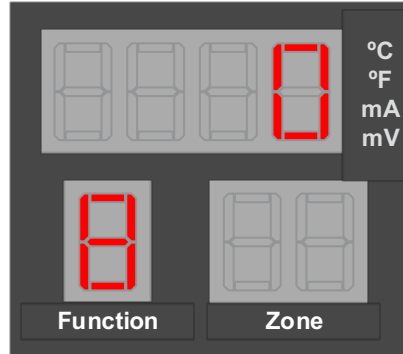
Digit 4 is context sensitive and depends on Digit 3. If TC or RTD type input are selected Digit 4 selects the type of sensor. If mV or mA type input are selected Digit 4 represents the maximum number of decimal points that will be displayed. If all decimal points cannot be displayed the display will be rounded to the nearest displayable number. Temperature readings can only be displayed to the nearest whole number.

|   |  |
|---|--|
|  | Increment the flashing digit of the VALUE display.   |
|  | Selects the next digit of the VALUE display, causing it to flash.  |
|  | Stores the current VALUE display as the Input Type advances to the next zone. Note that this button will have no effect if the VALUE display is selecting an invalid input type. |

## Section 5.14 - Function 8 - Password Enable/Disable

Using Function 8, a user password may be enabled to protect the unit from inadvertent changes. By Default the Password is disabled.

The default password is 1011. This can only be changed using the serial port.

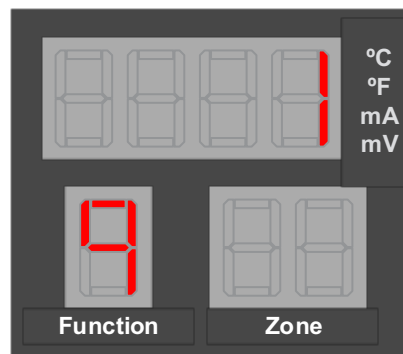


|  |   |
|--|---|
|  | Toggle the password from enabled (1) and disabled (0)   |
|  | Stores the current VALUE display as the password enabled state and returns to the Function Select mode. |

## Section 5.15 - Function 9 - Calibration

The DP600A and DP612A are factory calibrated and do not require additional user calibration under most circumstances. For 2 wire RTDs Function 9 may be used to calibrate out lead wire resistance. This calibration is done independently for each channel.

To perform lead wire calibration short the RTD that needs to be calibrated at the end of the lead wire. Next select the Zone to be calibrated in the primary Display using the increment button. Press the select button to perform the calibration. While the unit is calibrating the Zone flashes to indicate it is busy. Once the calibration is complete the Zone will stop flashing. If the lead wire resistance is more than 10 ohms the unit will display "FAIL" and the calibration value will be set to 0.

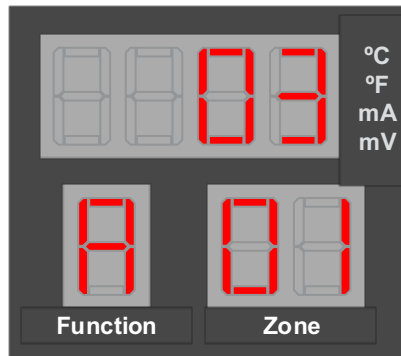


|  |                                     |
|--|-------------------------------------|
|  | Scroll to next zone                 |
|  | Perform Calibration on current zone |
|  | Returns to Function Select mode     |

## Section 5.16 - Function A/B - Alarm Relay Function

When split operation is selected in Function 7, Alarm relay operation is customized using functions A and B.

Function A Controls Alarm 1 and Function B controls Alarm 2. Each zone may be assigned to one or more relays. By Default, Alarm 1 is assigned high / low alarms for all zones and Alarm 2 is Disabled for all zones. The Current Zone being edited is shown in the Zone Display. The current mode for that zone is displayed in the Main Display.



|  |  |
|--|--|
|  | Increment the flashing digit of the VALUE display                |
|  | Selects the next digit of the VALUE display, causing it to flash |
|  | Moves to the next zone   |
|  | Stores all values and returns to Function Select mode            |

| Digit 1 |                | Digit 2 |                    |
|---------|----------------|---------|--------------------|
|         | Alarm Latching |         | Alarm Type         |
| 0       | Not Latched    | 0       | High Alarm         |
| 1       | Latching relay | 1       | Low Alarm          |
|         |                | 2       | High and Low Alarm |
|         |                | 3       | Alarm Disabled     |

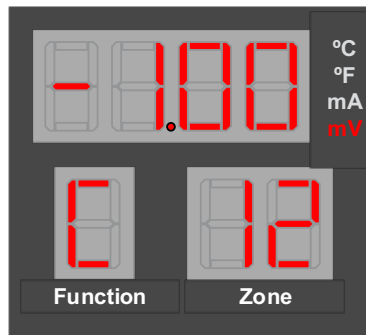
Table 6 - Alarm Relay Configuration

## Section 5.17 - Function C/D - Scaling

Functions C and D set the scaling for the mA and mV input. Function C sets the Low Scale and Function D sets the High Scale. The scaling factors for mA and mV are separate so the values corresponding to the input type selected in Function 7 are shown.

By default the scaling is set to display the measurement in mA/mV.

Scaling factors are applied independently for each zone. The current zone being modified is displayed in the Zone Display. Enter the value to be displayed at 4mA or 0V in Function C and the value to be displayed at 20mA or 1V in function D. Values between the two points are linearly interpolated.



|  |   |
|--|---|
|  | Increment the flashing digit  |
|  | Selects the next digit, causing it to flash   |
|  | Changes the decimal point   |
|  | Stores the current scaling factor for the indicated zone advances to the next zone. |
|  | Stores all values and returns to Function Select mode                               |

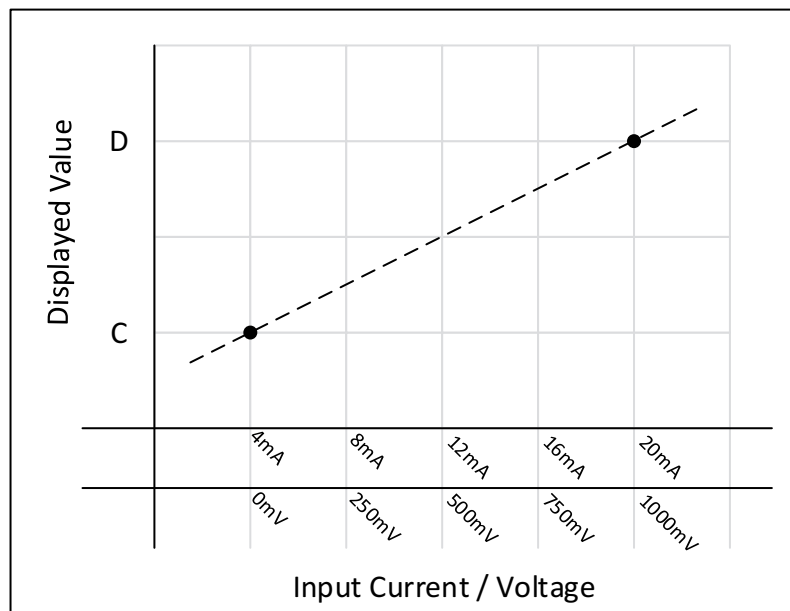





Figure 7 - Process Input Scaling

## Section 5.18 - Function F - Serial Configuration

Function F sets up the serial port of the device. The default serial settings are RS485, 115.2k baud no Parity.

|   |   |
|---|---|
|  | Increment the flashing digit on the display   |
|  | Selects the next digit of the VALUE display, causing it to flash.   |
|  | Stores the current VALUE display as the Serial configuration and returns to the Function Select mode. This button will have no effect if the current VALUE is does not match a valid configuration. |

| Digit 1 |                | Digit 2 |           | Digit 3 |        | Digit 4 (LSD) |          |
|---------|----------------|---------|-----------|---------|--------|---------------|----------|
|         | Signaling Type |         | Baud Rate |         | Parity |               |          |
| 0       | RS485          | 0       | 4800      | 0       | None   | 0             | Reserved |
| 1       | RS232          | 1       | 9600      | 1       | Odd    |               |          |
|         |                | 2       | 19200     | 2       | Even   |               |          |
|         |                | 3       | 38400     |         |        |               |          |
|         |                | 4       | 57600     |         |        |               |          |
|         |                | 5       | 115200    |         |        |               |          |

Table 7 - Serial Port Configuration



## Section 6 - Serial Interface

The DP606A and DP612A uses the Modbus/RTU interface as described in MODBUS APPLICATION PROTOCOL SPECIFICATION (V1.1b3).

The Modbus specification allows accessing to up 65535 internal 'holding' registers using register READ, register WRITE and WRITE MULTIPLE commands. Each Modbus holding register is defined as a 16 bit entity structured as BIG ENDIAN values (most significant byte always presented first).

Modbus is structured using a MASTER-SLAVE topology, in which there is one MASTER device and up to 247 slave devices. All transactions are initiated by the MASTER device. The DP606A and DP612A acts as a slave device, with a device address in the range 1 to 247.

Modbus slave devices are individually accessed using a one byte SLAVE address. The MASTER device initiates a transaction by sending a request packet to a specific slave. The SLAVE device processes the transaction and returns either response packet indicating success or failure.

Address 0 is reserved as a 'broadcast' address, in which all slave devices will accept and process the transaction but will not send a response.

### Section 6.1 - Modbus Functions

The DP606A and DP612A Modbus interface supports the following Modbus FUNCTION requests.

| Function Code | Mnemonic                 | Description  |
|---------------|--------------------------|--|
| 0x03          | Read Holding Register    | Reads one or more consecutive 16 bit holding registers |
| 0x06          | Write Single Register    | Writes a specific 16 bit holding register              |
| 0x07          | Read Exception status    | Reads structured status information                    |
| 0x08          | Reserved                 |  |
| 0x10          | Write Multiple Registers | Write one or more consecutive 16 bit holding registers |
| 0x0b          | Get Comm events          | Read communication event counters                      |

Table 8 - Modbus Functions

## Section 6.2 - Data Formats

Modbus holding registers are represented as 16 bit entities. The following encoding is used for extended data items. Note that 'byte 0' will be the first byte received/transmitted.

For data types that can be represented in 16 bits (Boolean, byte, char, int16 and uint16) a single register is used.

For data types that require 32 bits two consecutive registers are used. The lower number register will represent the most significant data. The 2nd register represents the least significant data.

## Section 6.3 - Multiple Register Reads

When reading a dual register entity the lower order register should be used as the requested 'holding register', with a request for a minimum of 2 registers. Internally the entire entity is read and data is then built into a response packet.

The access can be split into 2 consecutive single register reads. When the lower (base) register is accessed the entire 32 bit entity is read and the two most significant bytes are returned. The following single register read must specify the next consecutive register address. The two least significant bytes of the internally buffered data used in the response.

Attempts to access the two least significant bytes without first reading the two most significant bytes will result in an error response.

## Section 6.4 - Multiple Register Writes

When writing a dual register entity the lower order register should be used as the requested 'holding register', with a request for minimum of 2 registers. The write data is internally buffered and transferred to the database entry as a 32-bit value.

The access can be split into 2 consecutive single register writes. When the lower (base) register is written the 16-bit entity is internally buffered BUT NO DATA TRANSFER IS MADE TO THE DATABASE. The following single register write must specify the next consecutive register address. The two least significant bytes of the write request are combined with the previous write data and the entire 32-bit entity is written to the database.

Attempts to write the two least significant bytes without first writing the two most significant bytes will result in an error response.

| Data Types    | Number of Registers | Byte         |                |     |                | Description   |
|---------------|---------------------|--------------|----------------|-----|----------------|---|
|               |                     | 0            | 1              | 2   | 3              |   |
| Boolean       | 1                   |              | LSB            | N/A |                | Zero= OFF, non-zero = ON                                      |
| Byte, Char    | 1                   |              | LSB            | N/A |                | Entity contained in LSB of register, Byte 0 ignored.          |
| Int16, uint16 | 1                   | MSB<br>0     | LSB<br>1       | 2   | 3              | Entity contained in MSB/LSB of register. (dual register data) |
| Int32, uint32 | 2                   | MSB          | B-1            | B-2 | LSB            | Requires 2 consecutive registers, MSB transferred first       |
| float         | 2                   | Sign+E<br>xp | Mantisa<br>MSB | B-1 | Mantisa<br>LSB | IEEE formatted value contained in 2 consecutive registers     |

Table 9 - Multiple Register Writes

## Section 6.5 - Request Packet Sizes

Multiple consecutive registers may be accessed in a single transaction.

The DP606A and DP612A Modbus interface imposes a maximum of 72 bytes for the total transaction. Allowing for the required framing, addressing and CRC results in the following data size restrictions using the READ and WRITE MULTIPLE functions.

| Format | Protocol Overhead | Maximum Read data | Maximum Write data |
|--------|-------------------|-------------------|--------------------|
| RTU    | 8                 | 24 Registers      | 24 Registers       |

Table 10 - Packet Sizes

## Section 7 - DP606A and DP612A Modbus Register Assignments

All accesses to the DP606A and DP612A database information is made thru the following Modbus registers.

Data types:

R – single 16 bit register (may be Boolean, byte, char, int16 or uint16 data)

L – dual (32 bit) register (may be int32 or uint32 data)

F – IEEE Floating point value

B – Byte Array

All data is transferred using Big Endian formatting, where the most significant byte is transmitted first.

### Section 7.1 - System Registers

| Index  | Mnemonic | Type                   | Access | Description |                                      |
|--------|----------|------------------------|--------|-------------|--------------------------------------|
| 0x0000 | 40000    | Layout Version         | R      | R           | Hardware layout version              |
| 0x0001 | 40001    | Device Description     | R      | R           | Device description                   |
| 0x0002 | 40002    | FW Version Major Minor | R      | R           | First two octets of Firmware Version |
| 0x0003 | 40003    | FW Version Minor Fix   | R      | R           | Last two octets of Firmware Version  |
| 0x0004 | 40004    | HW Version             | R      | R           | Hardware version                     |
| 0x0005 | 40005    | Max Zones              | R      | R           | Max zones supported by device        |
| 0x0006 | 40006    | Temperature Scale      | R      | RW          | Select Fahrenheit or Celsius degree  |
| 0x0007 | 40007    | Sensor Type            | R      | RW          | Enumerated sensor type               |
| 0x0008 | 40008    | Sensor Subtype         | R      | RW          | Enumerated sensor sub-type           |
| 0x0009 | 40009    | Password               | R      | RW          | 4 digit password                     |
| 0x000a | 40010    | Modbus Address         | R      | RW          | Device address on the bus.           |
| 0x000b | 40011    | Scan Time Second       | R      | RW          | Display time per zone in seconds     |
| 0x000c | 40012    | Active Zone            | R      | RW          | Bitmap of currently active zone      |
| 0x000d | 40013    | Hours Operation        | R      | RW          | Accumulated hours of operation       |
| 0x0013 | 40019    | Factory Default        | R      | RW          | Reset device to factory default      |
| 0x0015 | 40021    | System State           | R      | RW          | Enumerated system state              |
| 0x0018 | 40024    | System Alarm Type      | R      | RW          | Enumerated alarm type                |
| 0x0019 | 40025    | System Alarm Latch     | R      | RW          | Enumerated setting toggle            |
| 0x001A | 40026    | Password Enable        | R      | RW          | Enumerated toggle setting            |
| 0x001b | 40027    | Decimal Point          | R      | RW          | Enumerated decimal point setting     |

Table 11 - System Registers

## Section 7.2 - Temperature Registers

| Index  |       | Mnemonic            | Type | Access | Description           |
|--------|-------|---------------------|------|--------|-----------------------|
| 0x0100 | 40256 | Temperature Zone 1  | F    | R      | Zone 1 Process Value  |
| 0x0102 | 40258 | Temperature Zone 2  | F    | R      | Zone 2 Process Value  |
| 0x0104 | 40260 | Temperature Zone 3  | F    | R      | Zone 3 Process Value  |
| 0x0106 | 40262 | Temperature Zone 4  | F    | R      | Zone 4 Process Value  |
| 0x0108 | 40264 | Temperature Zone 5  | F    | R      | Zone 5 Process Value  |
| 0x010a | 40266 | Temperature Zone 6  | F    | R      | Zone 6 Process Value  |
| 0x010c | 40268 | Temperature Zone 7  | F    | R      | Zone 7 Process Value  |
| 0x010e | 40270 | Temperature Zone 8  | F    | R      | Zone 8 Process Value  |
| 0x0110 | 40272 | Temperature Zone 9  | F    | R      | Zone 9 Process Value  |
| 0x0112 | 40274 | Temperature Zone 10 | F    | R      | Zone 10 Process Value |
| 0x0114 | 40276 | Temperature Zone 11 | F    | R      | Zone 11 Process Value |
| 0x0116 | 40278 | Temperature Zone 12 | F    | R      | Zone 12 Process Value |

Table 12 - Temperature Registers

## Section 7.3 - Status Registers

| Index  |       | Mnemonic              | Type | Access | Description                        |
|--------|-------|-----------------------|------|--------|------------------------------------|
| 0x0180 | 40384 | Sensor Status Zone 1  | R    | R      | Zone 1 Sensor status               |
| 0x0181 | 40385 | Sensor Status Zone 2  | R    | R      | Zone 2 Sensor status               |
| 0x0182 | 40386 | Sensor Status Zone 3  | R    | R      | Zone 3 Sensor status               |
| 0x0183 | 40387 | Sensor Status Zone 4  | R    | R      | Zone 4 Sensor status               |
| 0x0184 | 40388 | Sensor Status Zone 5  | R    | R      | Zone 5 Sensor status               |
| 0x0185 | 40389 | Sensor Status Zone 6  | R    | R      | Zone 6 Sensor status               |
| 0x0186 | 40390 | Sensor Status Zone 7  | R    | R      | Zone 7 Sensor status               |
| 0x0187 | 40391 | Sensor Status Zone 8  | R    | R      | Zone 8 Sensor status               |
| 0x0188 | 40392 | Sensor Status Zone 9  | R    | R      | Zone 9 Sensor status               |
| 0x0189 | 40393 | Sensor Status Zone 10 | R    | R      | Zone 10 Sensor status              |
| 0x018a | 40394 | Sensor Status Zone 11 | R    | R      | Zone 11 Sensor status              |
| 0x018b | 40395 | Sensor Status Zone 12 | R    | R      | Zone 12 Sensor status              |
| 0x018c | 40396 | Sensor Status Bitmap  | R    | R      | Sensor status bitmap for all zones |
| 0x018d | 40397 | Alarm Status Bitmap   | R    | R      | Alarm status bitmap for all zones  |

Table 13 - Sensor Status Registers

## Section 7.4 - Zone Registers

The zone specific registers are repeated

Zone 1 Register Base = 0x200

Zone 2 Register Base = 0x280

Zone 3 Register Base = 0x300

Zone 4 Register Base = 0x380

Zone 5 Register Base = 0x400

Zone 6 Register Base = 0x480

Zone 7 Register Base = 0x500

Zone 8 Register Base = 0x580

Zone 9 Register Base = 0x600

Zone 10 Register Base = 0x680

Zone 11 Register Base = 0x700

Zone 12 Register Base = 0x780

| Index       | Mnemonic           | Type | Access | Description                          |
|-------------|--------------------|------|--------|--------------------------------------|
| Base + 0x00 | Setpoint High      | F    | RW     | Setpoint High for alarm              |
| Base + 0x02 | Setpoint Low       | F    | RW     | Setpoint Low for alarm               |
| Base + 0x04 | Alarm 1 Mode       | R    | RW     | Enumerated alarm mode                |
| Base + 0x05 | Alarm 1 Latch      | R    | RW     | Enumerated setting toggle            |
| Base + 0x06 | Alarm 1 Status     | R    | RW     | Enumerated alarm status              |
| Base + 0x07 | Alarm 2 Mode       | R    | RW     | Enumerated alarm mode                |
| Base + 0x08 | Alarm 2 Latch      | R    | RW     | Enumerated setting toggle            |
| Base + 0x09 | Alarm 2 Status     | R    | RW     | Enumerated alarm status              |
| Base + 0x0a | Current Scale High | F    | RW     | High scale reading for current input |
| Base + 0x0c | Current Scale Low  | F    | RW     | Low scale reading for current input  |
| Base + 0x0e | Voltage Scale High | F    | RW     | High scale reading for voltage input |
| Base + 0x10 | Voltage Scale Low  | F    | RW     | Low scale reading for voltage input  |

Table 14 - Zone Registers

Example:

Current Scale High register for Zone 7

Index = 40,000 + Base + Index = 40,000 + 0x500 + 0x0a = 41290

## Section 7.5 - User Calibration

| Index  |       | Mnemonic           | Type | Access | Description            |
|--------|-------|--------------------|------|--------|------------------------|
| 0x1d7c | 47548 | Zone 1 RTD offset  | F    | RW     | Offset Ohm for Zone 1  |
| 0x1d7e | 47550 | Zone 2 RTD offset  | F    | RW     | Offset Ohm for Zone 2  |
| 0x1d80 | 47552 | Zone 3 RTD offset  | F    | RW     | Offset Ohm for Zone 3  |
| 0x1d82 | 47554 | Zone 4 RTD offset  | F    | RW     | Offset Ohm for Zone 4  |
| 0x1d84 | 47556 | Zone 5 RTD offset  | F    | RW     | Offset Ohm for Zone 5  |
| 0x1d86 | 47558 | Zone 6 RTD offset  | F    | RW     | Offset Ohm for Zone 6  |
| 0x1d88 | 47560 | Zone 7 RTD offset  | F    | RW     | Offset Ohm for Zone 7  |
| 0x1d8a | 47562 | Zone 8 RTD offset  | F    | RW     | Offset Ohm for Zone 8  |
| 0x1d8c | 47564 | Zone 9 RTD offset  | F    | RW     | Offset Ohm for Zone 9  |
| 0x1d8e | 47566 | Zone 10 RTD offset | F    | RW     | Offset Ohm for Zone 10 |
| 0x1d90 | 47568 | Zone 11 RTD offset | F    | RW     | Offset Ohm for Zone 11 |
| 0x1d92 | 47570 | Zone 12 RTD offset | F    | RW     | Offset Ohm for Zone 12 |

Table 15 - User Calibration

## Section 7.6 - Enumerated Values

The following define the Enumerated values.

### Section 7.7 - Sensor Type

| Sensor Type |              |                       |
|-------------|--------------|-----------------------|
| 0           | THERMOCOUPLE | Thermocouple input    |
| 1           | RTD 2 WIRE   | Two wire RTD input    |
| 2           | RTD 3 WIRE   | Three wire RTD input  |
| 3           | CURRENT      | Process Current input |
| 4           | VOLTAGE      | Process Voltage input |

### Section 7.8 - RTD Type

| RTD Type |        |                    |
|----------|--------|--------------------|
| 0        | PT_100 | Platinum Pt100 RTD |
| 1        | NI_90  | Nickel Ni90 RTD    |
| 2        | CU_10  | Copper Cu10 RTD    |
| 3        | NI_120 | Nickel Ni120 RTD   |

## Section 7.9 - Thermocouple Type

| Thermocouple Type |        |                     |
|-------------------|--------|---------------------|
| 0                 | TYPE_B | Thermocouple B type |
| 1                 | TYPE_C | Thermocouple C type |
| 2                 | TYPE_E | Thermocouple E type |
| 3                 | TYPE_J | Thermocouple J type |
| 4                 | TYPE_K | Thermocouple K type |
| 5                 | TYPE_R | Thermocouple R type |
| 6                 | TYPE_S | Thermocouple S type |
| 7                 | TYPE_T | Thermocouple T type |
| 8                 | TYPE_N | Thermocouple N type |

## Section 7.10 - Sensor Status

| Sensor Status |                   |                                     |
|---------------|-------------------|-------------------------------------|
| 0             | VALID             | Sensor is normal                    |
| 1             | OUT_OF_RANGE_LOW  | Sensor Reading is below valid range |
| 2             | OUT_OF_RANGE_HIGH | Sensor Reading is above valid range |
| 3             | SHORT_CIRCUIT     | Sensor is short circuit             |
| 4             | OPEN_CIRCUIT      | Sensor is open circuit              |

## Section 7.11 - System State

| System State |              |                     |
|--------------|--------------|---------------------|
| 0            | PROGRAM_MODE | Alarms are disabled |
| 1            | RUN_MODE     | Alarms are enabled. |



### Section 7.12 - Process Unit

| Process Unit |          |                            |
|--------------|----------|----------------------------|
| 0            | DEGREE_C | Process unit is Celsius    |
| 1            | DEGREE_F | Process unit is Fahrenheit |

### Section 7.13 - Alarm Type

| Alarm Type |                 |  |
|------------|-----------------|--|
| 0          | ALARM_HIGH      | Alarm activated when PV > Alarm High SP                          |
| 1          | ALARM_LOW       | Alarm activated when PV < Alarm Low SP                           |
| 2          | HI_LOW_ALARM    | Alarm activated when Alarm Low SP < PV < Alarm High SP           |
| 3          | ALARM_OFF       | Alarm is disabled.   |
| 4          | ALARM_SPLIT_A_B | Alarm 1 activates Alarm relay A, alarm 2 activates Alarm relay B |

### Section 7.14 - Alarm Status

| Alarm Status |                |                                       |
|--------------|----------------|---------------------------------------|
| 0            | ALARM_NONE     | No alarm condition is triggered       |
| 1            | ALARM_HIGH     | Alarm high condition is triggered     |
| 2            | ALARM_LOW      | Alarm low condition is triggered      |
| 3            | ALARM_HIGH_LOW | Alarm high low condition is triggered |

### Section 7.15 - Setting Toggle

| Toggle |         |                      |
|--------|---------|----------------------|
| 0      | DISABLE | Setting is disabled. |
| 1      | ENABLE  | Setting is enabled.  |

## Section 8 - Specifications

|                          |  |
|--------------------------|--|
| Display                  | 4-digit, 7-segment LED; red, 21 mm (0.83)  |
| Dimensions               | 95 x 95 x 135mm  |
| Panel Cutout             | ¼ DIN 92 x 92mm  |
| Environmental Conditions | -20 to +70°C (-4 to +158°F), 90% RH non-condensing (Operating)<br>-40 to +85°C (-40 to +185°F), 90% RH non-condensing (Storage)<br>Pollution Degree 2<br>Altitude of up to 2000 meters<br>Indoor use |
| External Fuse Required   | Time-Delay, UL 248-14* listed:<br>• 25 mA/250 V<br>• 300 mA/250 V (Low-Voltage Option)<br>Time-Lag, IEC 127-3 recognized:<br>• 25 mA/250 V<br>• 300 mA/250 V (Low-Voltage Option)                    |
| Line Voltage/Power       | 120/240 Vac, 50/60Hz, 3W Max   |
| Low-Voltage/Power Option | External power source must meet Safety Agency Approvals.<br>9–36 Vdc, 3W Max   |
| Protection               | NEMA-1/Type 1 front bezel  |
| Weight                   | 725 g  |
| Communications           | Selectable RS232 / RS485<br>Modbus RTU   |

\* For UL installations

### Section 8.1 - Alarm Relays

|                 |   |
|-----------------|---|
| AC Power Option | 2x SPDT, 240Vac, 5A Load<br>5A External Fuse Required |
| DC Power Option | 2x SPDT, 36Vdc, 3A Load<br>3A External Fuse Required  |

## Section 8 - Input Accuracy

| Measurement Ranges and Accuracies based on Operating Temperature |                       |               | Operating Temperature |                      |                        |
|--|-----------------------|---------------|-----------------------|----------------------|------------------------|
| Input Type   | Description           | Range         | Accuracy (25°C)       | Accuracy (0 to 50°C) | Accuracy (-20 to 70°C) |
| Process  | Process Voltage       | 0 to 1000 mV  | ± 1 mV                | ± 1 mV               | ± 1 mV                 |
|  | Process Current       | 0 to 24.00 mA | ± 10 µA               | ± 10 µA              | ± 10 µA                |
| <b>J</b> Type T/C  | J Iron-Constantan     | -150 to 0°C   | ± 1.0°C               | ± 2.0°C              | ± 6.0°C                |
|  |                       | 0 to 1200°C   | ± 1.0°C               | ± 1.0°C              | ± 2.0°C                |
| <b>K</b> Type T/C  | CHROMEGA™ - ALOMEGA™  | -150 to 0°C   | ± 1.0°C               | ± 2.0°C              | ± 5.0°C                |
|  |                       | 0 to -1372°C  | ± 1.0°C               | ± 1.0°C              | ± 2.0°C                |
| <b>T</b> Type T/C  | Copper-Constantan     | -150 to 0°C   | ± 1.0°C               | ± 2.0°C              | ± 7.0°C                |
|  |                       | 0 to 400°C    | ± 1.0°C               | ± 1.0°C              | ± 2.0°C                |
| <b>E</b> Type T/C  | CHROMEGA™ -Constantan | -150 to 0°C   | ± 1.0°C               | ± 2.0°C              | ± 5.0°C                |
|  |                       | 0 to 1000°C   | ± 1.0°C               | ± 1.0°C              | ± 2.0°C                |
| <b>R</b> Type T/C  | Pt/13%Rh-Pt           | -50 to 0°C    | ± 1.0°C               | ± 2.0°C              | ± 6.0°C                |
|  |                       | 0 to 1788°C   | ± 1.0°C               | ± 1.0°C              | ± 2.0°C                |
| <b>S</b> Type T/C  | Pt/10%Rh-Pt           | -50 to 0°C    | ± 1.0°C               | ± 2.0°C              | ± 5.0°C                |
|  |                       | 0 to 1768°C   | ± 1.0°C               | ± 1.0°C              | ± 2.0°C                |
| <b>B</b> Type T/C  | 30%Rh-Pt/6%Rh-Pt      | 150 to 700°C  | ± 1.0°C               | ± 2.0°C              | ± 3.0°C                |
|  |                       | 700 to 1820°C | ± 1.0°C               | ± 1.0°C              | ± 1.0°C                |
| <b>C</b> Type T/C  | 5%Re-W/26%Re-W        | 0 to 2320°C   | ± 1.0°C               | ± 1.0°C              | ± 3.0°C                |
| <b>N</b> Type T/C  | Nicrosil-Nisil        | -150 to 0°C   | ± 1.0°C               | ± 2.0°C              | ± 5.0°C                |
|  |                       | 0 to 1300°C   | ± 1.0°C               | ± 1.0°C              | ± 2.0°C                |
| <b>RTD</b><br>2/3 Wire   | Pt, 0.00385, 100 Ω    | -200 to 850°C | ± 1.0°C               | ± 1.0°C              | ± 1.0°C                |
| <b>RTD</b><br>½ Wire   | Cu, 0.00427, 10 Ω     | -200 to 260°C | ± 1.0°C               | ± 1.0°C              | ± 1.0°C                |
| <b>RTD</b><br>¾ Wire   | Ni, 0.00672, 120 Ω    | -80 to 260°C  | ± 1.0°C               | ± 1.0°C              | ± 1.0°C                |

Table 16 - Input Accuracy

\* Absolute Maximum 3.3V (Process Voltage) or 30mA (Process Current).



This product conforms to the EMC: 2014/30/EU (EMC Directive).

**Electrical Safety:**

This product conforms to the LVD: 2014/35/EU (Low Voltage Directive)

UL / CSA

UL 61010-1 / CSA C22.2 NO. 61010-1-12

Safety Requirements for Electrical Equipment for Measurement, Control, and Laboratory Use

UL 61010-2-201 / CSA C22.2 NO. 61010-2-201:14

Standard for Safety Requirements for Electrical Equipment for Measurement, Control, and Laboratory Use. Part 2-201: Particular requirements for control equipment

UL File Number: E209855



***Correct Disposal of This Product  
(Waste Electrical & Electronic Equipment)***

In conformity with Directive 2012/19/EU-WEEE, this marking shown on the product or its literature, indicates that it should not be disposed of, with other household wastes at the end of its working life. To prevent possible harm to the environment or human health from uncontrolled waste disposal, please separate this product from other types of wastes and recycle it responsibly to promote the sustainable reuse of material resources. Household users should contact either the retailer where they purchased this product, or their local government office, for details of where and how they can return this item for environmentally safe recycling. Business users should contact their supplier and check the terms and conditions of the purchase contract. This product should not be mixed with other commercial wastes for disposal

## WARRANTY/DISCLAIMER

OMEGA ENGINEERING, INC. warrants this unit to be free of defects in materials and workmanship for a period of **25 months** from date of purchase. OMEGA's WARRANTY adds an additional one (1) month grace period to the normal **two (2) year product warranty** to cover handling and shipping time. This ensures that OMEGA's customers receive maximum coverage on each product.

If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA's Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA, if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA's WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of having been damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA's control. Components in which wear is not warranted, include but are not limited to contact points, fuses, and triacs.

**OMEGA is pleased to offer suggestions on the use of its various products. However, OMEGA neither assumes responsibility for any omissions or errors nor assumes liability for any damages that result from the use of its products in accordance with information provided by OMEGA, either verbal or written. OMEGA warrants only that the parts manufactured by the company will be as specified and free of defects. OMEGA MAKES NO OTHER WARRANTIES OR REPRESENTATIONS OF ANY KIND WHATSOEVER, EXPRESSED OR IMPLIED, EXCEPT THAT OF TITLE, AND ALL IMPLIED WARRANTIES INCLUDING ANY WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED. LIMITATION OF LIABILITY: The remedies of purchaser set forth herein are exclusive, and the total liability of OMEGA with respect to this order, whether based on contract, warranty, negligence, indemnification, strict liability or otherwise, shall not exceed the purchase price of the component upon which liability is based. In no event shall OMEGA be liable for consequential, incidental or special damages.**

CONDITIONS: Equipment sold by OMEGA is not intended to be used, nor shall it be used: (1) as a "Basic Component" under 10 CFR 21 (NRC), used in or with any nuclear installation or activity; or (2) in medical applications or used on humans. Should any Product(s) be used in or with any nuclear installation or activity, medical application, used on humans, or misused in any way, OMEGA assumes no responsibility as set forth in our basic WARRANTY/DISCLAIMER language, and, additionally, purchaser will indemnify OMEGA and hold OMEGA harmless from any liability or damage whatsoever arising out of the use of the Product(s) in such a manner.

## RETURN REQUESTS/INQUIRIES

Direct all warranty and repair requests/inquiries to the OMEGA Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OMEGA'S CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence.

The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit.

FOR **WARRANTY** RETURNS, please have the following information available BEFORE contacting OMEGA:

1. Purchase Order number under which the product was PURCHASED,
2. Model and serial number of the product under warranty, and
3. Repair instructions and/or specific problems relative to the product.

FOR **NON-WARRANTY** REPAIRS, consult OMEGA for current repair charges. Have the following information available BEFORE contacting OMEGA:

1. Purchase Order number to cover the COST of the repair,
2. Model and serial number of the product, and
3. Repair instructions and/or specific problems relative to the product.

OMEGA's policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering.

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